



# CERTIFICATE

## Welding of railway vehicles and components according to EN 15085-2

This is to certify that **Stebler Blech AG**

**Brügglistrasse 4  
4208 Nunningen  
SWITZERLAND**

is qualified to perform welding work within the range of certification of:

**Certification level CL2 according to EN 15085-2**

**Field of application:** • New build of railway vehicle components  
without design

### Range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
131	22.3 22.3	t = 3 mm t = 3 - 8 mm	automatik, corner weld -
135	1.1 1.1	t = 1.4 - 4 mm t = 3 - 6 mm	FW BW
141	22 1.1, 8.1 1.1, 8.1 22.2 22.2 1.1, 8.1	t = 1 - 4 mm t = 1.4 - 2.6 mm t = 1.4 - 4 mm t = 1.5 - 6 mm t = 2.6 - 5.3 mm t = 3 - 6 mm	- BW FW BW FW BW

(continuation: see reverse)

**Responsible welding coordinator:** René Häner (IWS) born: 02.06.1971

**Deputy with equal rights:** -

**Deputy:** Janistan Rasanayagam (Level C) born: 24.03.1995

**Comments:** see reverse

**Certificate no.:** SVS/15085/CL2/147/1A1/13

**Valid:** from 22.04.2016 to 14.09.2018

**Issued on:** 27.04.2017

**Auditor:** AHL  
General regulations (see reverse)



Harzenmoser  
deputy head of certification body

Certificate no.: SVS/15085/CL2/147/1A1/13

### Continuation of range of certification

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Comments
21	1.1, 8.1 1.1	t = 2 mm t = 3 mm	- -
786	8.1	t = 2 mm	M5

### Comments:

## General regulations

according to EN 15085-2

### Revocation of the Certificate

The national safety authority or the manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. The manufacturer certification body shall notify the national safety authority.

If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least **two months** before the end of the period of validity of the current certificate.

### Distribution list:

1. Applicant (original)
2. Files