



Certificate

SQS herewith certifies that the company named below has a management system which meets the requirements of the standard specified below.



SteblerBlech AG
LÖSUNGEN MIT FORMAT

4208 Nunningen
Switzerland

Certified area

Whole company

Field of activity

Sheet metal technology – metal packaging

Standard

**ISO 3834-2:2005 Quality requirements for the
fusion welding of metallic materials**

Part 2, 1. Edition 2005

Swiss Association for Quality and
Management Systems SQS
Bernstrasse 103, CH-3052 Zollikofen
Issue date: April 29, 2016

This SQS Certificate is valid up to
and including September 14, 2018
Scope number 17
Registration number 40526



Trusted Cert



X. Edelmann

X. Edelmann, Präsident SQS

R. Glauser

R. Glauser, CEO SQS



Swiss Made





Attestation

SQS herewith certifies that the enterprise named below is qualified to carry out welding work in the areas specified below



SteblerBlech AG
LÖSUNGEN MIT FORMAT

4208 Nunningen
Switzerland

Welding processes under EN ISO 4063	Materials group under CR ISO 15608	Other materials	Dimensions mm	Comments
131	22.3		t = 3-8	-
135	1.1 1.1		t = 1.4-4 t = 3-6	FW BW
141	22 1.1, 8.1 1.1, 8.1 22.2 22.2 1.1, 8.1		t = 1-4 t = 1.4-2.6 t = 1.4-4 t = 1.5-6 t = 2.6-5.3 t = 3-6	- BW FW BW FW BW
21	1.1, 8.1 1.1		t = 2 t = 3	- -
786	8.1		t = 2	M5

	Surname	First name	Description/Title
Welding supervisor:	Häner	René	IWS
Deputizing:	Mendelin Krnjic	Otti Robert	EWS

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